## Calibration Instructions for PROX-MICRO



|  | PROX-MICRO Specifications |
| :---: | :---: |
| Proximity Switch | 3-Wire NPN type, 6V~30 VDC, 12 VDC power from board |
| Conduit Entry | Power/signal wires: 1/2" NPT PROX wire: $3 / 8^{\prime \prime}$ |
| Speed Range | $0.1 \mathrm{~Hz}-500 \mathrm{~Hz}$ (dependent upon pulses per 1 rotation) |
| Calibration Range | $20 \%$ to $99 \%$ of calibrated running speed |
| Input Voltage | 85 VAC - 305 VAC @ 50/60 Hz |
| Power Consumption | 4 Watt (0.35 Amp @ 120 VAC) |
| Output Relay | Single Pole, Double Throw (SPDT), 5 Amp @ 250 VAC, or 30 VDC/Resistive load |
| Accuracy | +/-1\% of calibrated set point |
| Start-up Delay (SDLY) | 0 to 2 minutes |
| Alarm Delay (ADLY) | 0 to 1 minute |
| Status LED | Input Pulse / Alarm Indication (blink rate change) |
| Temperature Range | $-40^{\circ}$ to $+160^{\circ} \mathrm{F}\left(-40^{\circ}\right.$ to $\left.+71^{\circ} \mathrm{C}\right)$ |
| Memory | Nonvolatile, 10-year retention |

## OPERATING RANGE

The PROX-MICRO Alarm has an operating range of 0.1 Hz to 500 Hz from the NPN proximity switch signal.

## START-UP ALARM DELAY (SDLY)

Range $=0$ to 2-minutes
The START-UP DELAY (SDLY) trimmer can be rotated clockwise to delay the Relay/Alarm response at power-up, to allow ample time for the monitored shaft to reach normal operating speed. This allows calibration to take place during a temporary over-ride of the relay/alarm, when relay is wired as part of the shut-down system. SDLY has a delay range up to 2 minutes when rotated fully clockwise. Each indicator mark represents approximately 15 seconds.
NOTE: This delay only occurs at power-up.

## ALARM DELAY (ADLY)

The ALARM DELAY (ADLY) trimmer is a 0 to 1 minute adjustable delay that can be used to delay the relay from switching into an alarm condition. This is a feature that can be used to ignore random temporary lapse in rotation speeds that are typical, but can otherwise cause a nuisance alarm during normal operation. Delay will occur prior to the relay activating an alarm.

Each indicator mark represents $\sim 5$ seconds

## \% FULL-SPEED SWITCHES / Range 20\% - 99\%:

There are two (2) switches that represent the \% full-speed in which the alarm will occur. The S2 switch = 10's (tens) and the S1 switch = ones. A setting of " $90 \%$ " would therefore be equivalent to the alarm point at $90 \%$ full speed or a $10 \%$ reduction or slow-down in rotation when alarm occurs. The operating range of the switches is $20 \%$ to $99 \%$. Any setting of $20 \%$ or below will be equivalent to $20 \%$ Full-Speed, which is an $80 \%$ reduction is rotation when alarm occurs.
Switches must be set prior to calibration.

## Calibration Procedure

## PRE-CALIBRATION CHECK:

Calibration is performed with the shaft rotation process running at normal speed. If relay contacts are connected as a shut-off, lock-out or stop switch during alarm conditions, it may impede the initial calibration process by shutting the system down, stopping rotation before calibration is completed.

## Options:

A - Disconnect the relay contacts from the operating system. Perform the CALIBRATION PROCEDURE. Reconnect relay contacts.
B - Increase the value of START-UP ALARM DELAY (SDLY) to allow the necessary time for the system to attain running speed, and perform the CALIBRATION PROCEDURE. Calibration can be performed during the SDLY routine following the CALIBRATION PROCEDURE. SDLY is only functional during the power-up process. SDLY will only repeat when power is turned off and re-applied.


3D representation of board

## CALIBRATION (underspeed alarm notification):

The CALIBRATION PROCEDURE can be performed anytime power is applied to the device, and the shaft is rotating, regardless of the alarm status of the relay.

Press \& hold the CALIBRATION push-button. The STATUS LED will blink 4 times to indicate calibration was accepted. Sensor requires 3 consistent pulses to accept rotation speed as a valid calibration value. Release the push-button when STATUS LED stops blinking and remains ON.
The Calibration process is complete.
System will alarm (relay will change state) and STATUS LED will blink at a fast-rate when rotational speed falls below the \% FULL-SPEED/Calibrated setting.

NOTE: The number of pulses at the proximity switch per 1 revolution must be within the $0.1 \mathrm{~Hz}-500 \mathrm{~Hz}$ operating range. One single pulse per one revolution would allow calibration as low as 6 RPM (1 pulse every 10-seconds). Therefore, 1 RPM calibration will require a minimum of 6 pulses per one revolution. 60 pulses per 1 revolution will allow a calibration as slow as 0.1 RPM, which is 1 pulse every 10 seconds.

One pulse per revolution will allow calibration as high as 30,000 RPM (500 pulses per revolution for 1-minute).

## STATUS LED:

The STATUS LED will slowly blink (about 1 per second) as pulses occur at the proximity sensor. If pulses stop, the STATUS LED will change to a fast blink, typically followed by an alarm condition (after ADLY timer expires).


PROX-MICRO Plug Wiring

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